



UNLESS OTHERWISE SPECIFIED		DRAWN BY:	ShalePumps	
DIMENSIONAL TOL DIMENSIONS ARE IN INCHES		Jason C. Williams		
FRACT. ~ ±1/32	BREAK SHARP CORNERS ~ .015	DESIGNED BY:	TITLE	
X.XXX ~ ±.005	FILLET RADII ~ .015	Jason C. Williams		
X.XX ~ ±.010	CONCENTRICITY ~ .001	CHECKED BY:	SP-1614 TWIN MOTOR REAR SET A	
X.X ~ ±.015	SQUARENESS ~ .001			
ANGLE ~ .50	PARALLELISM ~ .001	APPROVED BY:	SIZE	
SURFACE RMS 250	RFS EXCEPT WHEN @ MODIFIED			
MATERIAL:		QA	S1541002	
			B	
			EST WT = N/A	